## WHAT IS CLAIMED IS:

1. A method of enhancing the image resolution in a lithographic system, comprising:

decomposing a reticle pattern into at least two constituent sub-patterns;

coating a substrate with a pre-specified photoresist layer, said pre-specified photoresist layer having reduced memory reaction characteristics;

exposing a first of said at least two constituent sub-patterns by directing a projection beam through said first sub-pattern such that said lithographic system produces a first sub-pattern image onto said pre-specified photoresist layer of said substrate;

processing said exposed substrate;

exposing a second of said at least two constituent sub-patterns by directing said projection beam through said second sub-pattern such that said lithographic system produces a second sub-pattern image onto said pre-specified photoresist layer of said substrate,

wherein said exposing combines said first and second sub-pattern images to produce a desired pattern on said substrate.

- 2. The method of Claim 1, wherein said lithographic system is capable of optically resolving pattern features that correspond to a half-pitch lower limit  $k_I$  greater than 0.25 and said desired pattern is exposed with features that correspond to a half-pitch lower limit  $k_I$  less than or equal to 0.25.
- The method of Claim 2, wherein said processing includes, baking said substrate having said first sub-pattern image on said photoresist layer, and

shifting said substrate, in said lithographic system, by a predetermined distance, in order to interleave said second sub-pattern image with said first sub-pattern image.

- 4. The method of Claim 3, further including applying a developer solution to said substrate.
- 5. The method of Claim 4, wherein said processing is optimized by employing specific bake times and temperatures.
- 6. The method of Claim 5, wherein said photoresist layer further comprises a polymer resin compound, a photo-acid generator component, and a base component.
- 7. The method of Claim 3, wherein said processing further includes, applying a developer solution to said substrate, and shifting said substrate, in said lithographic system, by a predetermined distance, in order to combine said second sub-pattern image with said first sub-pattern image.
- 8. The method of Claim 7, further including baking said substrate having said second sub-pattern image and a developed first sub-pattern image on said photoresist layer.
- 9. The method of Claim 8, wherein said processing is optimized by employing specific bake times and temperatures.
- 10. The method of Claim 9, wherein said pre-specified photoresist layer further comprises a polymer resin compound, a photo-acid generator component, and a base component.

11. An enhanced image resolution lithographic system, comprising:

a coating station configured to apply a photoresist layer onto a substrate, said photoresist layer configured to exhibit reduced memory reaction characteristics;

an exposure apparatus to expose a reticle pattern onto said substrate; and

a processing station configured to process a substrate exposed by said exposure apparatus,

wherein said reticle pattern is decomposed into at least two constituent sub-patterns that can be optically resolved by said exposure apparatus,

wherein a first of said at least two constituent sub-patterns is exposed onto said substrate by said exposure apparatus to produce a first sub-pattern image onto said photoresist layer of said substrate and said exposed substrate is processed by said processing station, and

wherein a second of said at least two constituent sub-patterns is exposed onto said substrate by said exposure apparatus to produce a second sub-pattern image onto said photoresist layer of said substrate and said first and second sub-pattern images are combined to reproduce said reticle pattern.

- 12. The system of Claim 11, wherein said exposure apparatus is capable of optically resolving pattern features that correspond to a half-pitch lower limit  $k_I$  greater than 0.25 and said desired pattern is exposed with features that correspond to a half-pitch lower limit  $k_I$  less than or equal to 0.25.
- 13. The system of Claim 12, wherein said processing station includes a baking station configured to bake said substrate having said first sub-pattern image on said photoresist layer.
- 14. The system of Claim 13, further including shifting said substrate by a predetermined distance, in order to combine said second sub-pattern image with said first sub-pattern image.

- 15. The system of Claim 14, further including applying a developer solution to said substrate.
- 16. The system of Claim 15, wherein attributes of said baking are optimized by employing specific bake times and temperatures.
- 17. The system of Claim 16, wherein said photoresist layer further comprises a polymer resin compound, a photo-acid generator component, and a base component.
- 18. The system of Claim 13, wherein said processing station further includes, a baking station configured to bake said substrate having said first sub-pattern image on said photoresist layer, and
  - a developer station to apply developer solution to said substrate.
- 19. The system of Claim 18, further including shifting said substrate by a predetermined distance, in order to combine said second sub-pattern image with said first sub-pattern image.
- 20. The system of Claim 19, further including baking said substrate having said second sub-pattern image and a developed first sub-pattern image on said photoresist layer.
- 21. The system of Claim 20, wherein attributes of said baking are optimized by employing specific bake times and temperatures.
- 22. The system of Claim 21, wherein said photoresist layer further comprises a polymer resin compound, a photo-acid generator component, and a base component.

## 23. A device manufacturing method comprising:

providing a substrate coated with a photoresist layer having reduced memory reaction characteristics;

providing a beam radiation;

employing a patterning device to impart said beam of radiation with a pattern in its cross-section in which said pattern is decomposed into at least two constituent subpatterns;

exposing a first of said at least two constituent sub-patterns by directing said beam of radiation beam through said first sub-pattern such that said lithographic system produces a first sub-pattern image onto said pre-specified photoresist layer of said substrate;

processing said exposed substrate;

exposing a second of said at least two constituent sub-patterns by directing said beam of radiation through said second sub-pattern such that said lithographic system produces a second sub-pattern image onto said pre-specified photoresist layer of said substrate,

wherein said exposing combines said first and second sub-pattern images to produce a desired pattern on said substrate.

- 24. The device manufacturing method of Claim 23, wherein said desired pattern is exposed with features that correspond to a half-pitch lower limit  $k_I$  less than or equal to 0.25.
- 25. The device manufacturing method of Claim 24, wherein said processing includes,

baking said substrate having said first sub-pattern image on said photoresist layer, and

shifting said substrateby a predetermined distance in order to interleave said second sub-pattern image with said first sub-pattern image.

26. The device manufacturing method of Claim 25, further including applying a

developer solution to said substrate.

- 27. The device manufacturing method of Claim 26, wherein said processing is optimized by employing specific bake times and temperatures.
- 28. The device manufacturing method of Claim 27, wherein said photoresist layer further comprises a polymer resin compound, a photo-acid generator component, and a base component.
- 29. The device manufacturing method of Claim 25, wherein said processing further includes,

applying a developer solution to said substrate, and

shifting said substrate by a predetermined distance, in order to combine said second sub-pattern image with said first sub-pattern image.

- 30. The device manufacturing method of Claim 29, further including baking said substrate having said second sub-pattern image and a developed first sub-pattern image on said photoresist layer.
- 31. The device manufacturing method of Claim 30, wherein said processing is optimized by employing specific bake times and temperatures.
- 32. The device manufacturing method of Claim 31, wherein said photoresist layer further comprises a polymer resin compound, a photo-acid generator component, and a base component.